










Date: Wednesday, 4/26/2006 1:00:07 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: REAR OVERHEAD PASSENGER MODIFICATION KIT
Job Number	: 26860		
Estimate Number	: 12344		
P.O. Number	: N/A	Part Number	: D206746041
This Issue	: 4/26/2006	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: A PRELIMINARY
Previous Run	: 26859	Material	: N/A
Written By	: SEE COMMENT BELOW	Due Date	: 4/28/2006
Checked & Approved By	: SEE ABOVE USER & DATE	Qty:	1 Um: Each
Comment	: est rev A 06.03.22 New Issue EC		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	999770094	BELL EYEBALL VENT	
		D 206-746-011 B 26635	
Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)			
Pick:			
Qty	Part Number	Description	batch
2	99977009-4	Bell eyeball	M 19715
2.0	DC	DOCUMENT CONTROL	
			
Comment: DOCUMENT CONTROL			
Photocopy D206-746 bluefile & type labels per PPPD206-746-041			
3.0	EA934NA	HYSOL ADHESIVE	
			
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)			
Pick:			
Qty	Part Number	Description	batch
	EA-934NA	Hysol adhesive	
4.0	D3472041	CABIN HEAT OUTLET DEFLECTOR	
			
Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)			
Pick:			
Qty	Part Number	Description	batch
2	D3472-041	Cabin Heat outlet	B26172-1

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Machine Or Operation:

Description :

5.0

D34725

FLAT DOUBLER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
2	D3472-5	Flat doubler	B26128 ✓

6.0

D3479041

INLET ADAPTER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
2	D3479-041	Inlet adapter	B26479 ✓

7.0

D3480041

Eyeball Inlet adapter



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
2	D3480-041	eyeball inlet adapter	B26599 ✓

8.0

D3480043

Eyeball adapter



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
2	D3480-043	Eyeball adapter	B26698 ✓

9.0

D34807

Gasket



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
2	D3480-7	Gasket	B26697 ✓

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10.0	AN34A	Bolt
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
8	AN3-4A	Bolt	M18369 ✓

11.0	AN96010L	Washer
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Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
16	AN960-10L	Washer	M17700 /

12.0	CR224842	RIVET
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Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
24	CR2248-4-2	Rivet	M19692 /

13.0	MS27039110	Screw
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
8	MS27039-1-10	Screw	M18836 /

14.0	NAS1738B42	Blind Rivet
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Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
12	NAS1738B4-2	Rivet	M16735 /

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15.0	NAS679A3	NUT SELF LOCK
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
8	NAS679A3	Lock nut	M100396

16.0	PR1422B12	SEALANT 653 SEMKIT
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
	PR-1422B12	SEALANT 653 SEMKIT	

17.0	TY527M	TYRAPs
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
4	TY-527M	Ty raps	M19356

18.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

19.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-746-041

Location:

PPP Rev: draft

20.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



Handwritten notes and signatures:
- 26/4/28 (1)
- C206/04/28 (1)
- C206/04/28 (1)
- 26/04/28